



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2161-212
Job Sheet 210804



Part No: D2161-212

Job Qty: 2 pcs

Part Name: Mirror Bracket, 212



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/23/20

Job Tracking No:

Due Date: 7/3/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B2 IPP D 02.04.15 Added dwg Rev.B1 and finish NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
100	Large Fab - Welded Assy-1	2 pcs	7/2/20	0.00 2.50		Large Fab - 1	
						Large Fab - 10	
						Large Fab - 2	
						Large Fab - 3	
						Large Fab - 4	DAS
						Large Fab - 5	43
						Large Fab - 6	9-89
						Large Fab - 7	
						Large Fab - 8	
						Large Fab - 9	
						Large Fab - 11 (Various)	
						Large Fab - 12	
110	QC 9	2 pcs	7/2/20	0.00 0.00		QC 9 - 10	
						QC 9 - 18	DAS
						QC 9 - 24	24
						QC 9 - 43	9-89
						QC 9 - 50	
						QC 9 - 9	
120	QC 5	2 pcs	7/2/20	0.00 0.00		QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	DAS
						QC 5 - 3	24
						QC 5 - 43	9-89
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S285820



Part: D2161-212

Job No: 210804

Serial No/Batch: S285820

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/02/20

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					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
130 Powdercoat - 4 Black Sand - B4B	2 pcs	7/3/20	0.00 0.18		Powdercoat - 1 - B4B	
<i>MKG 440</i> <i>START: 11:00</i> <i>O.T: 300</i> <i>FINISH: 11:30</i>					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
					Powdercoat - 5 - B4B	
					Powdercoat - 6 - B4B	
					Powdercoat - 7 - B4B	
					Powdercoat - 8 - B4B	
					Powdercoat - 9 - B4B	
					Powdercoat - 10 - B4B	
140 QC 3	2 pcs	7/3/20	0.00 0.00		QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
					QC 3 - 82	
					QC 3 - 87	
150 Packaging 3-1 - Stock - B4B	2 pcs	7/3/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	

DAS 34 989

20-07-7

DAS

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40

0 96

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC ST385
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	2 pcs	7/3/20	0.00 0.00	QC 21 - SA - 21	ST385
				QC 21 - SA - 70	
				QC 21 - SA - 9	DAS 77
				QC 21 - SA - 77	9-89 JUL 08 2020

Part Op **100** - Large Fab 1 (Weld per dwg A/R S.S. rod Batch: 139061) 1-Assemble on Jig DT8065 as per Dwg D2161 2-Weld Descriptions: as per Dwg D2161 Identify as D2161-212

110 - (QC9- Inspect visual per QSI004- Fusion Welds)

120 - QC5- Inspect part completeness to step on W/O)

130 - Powdercoat4 (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) START TIME: _____

140 - (QC3- Inspect Part Finish)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2013-3	Mirror Bracket LH, 212	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5285141
D2013-4	Mirror Bracket RH, 212	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5284889
D2037-101	Arm	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5285177

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D2013-3	2	0	0
	D2013-4	2	0	0
	D2037-101	2	0	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					